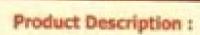
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# **Tubular Type Level Indicator**





It is a simple, low cost and reliable device for direct reading in Atmospheric or Pressurized Tank application. These level indicators find wide application for level measurement in Process tanks, Storage tank, Batch tank, Receiver tank etc.

#### **Product Features:**

The "Taurus" make Tubular Level Indicator (Side Mounted). Indicator Top & Bottom liquid chamber is made from solid bar & IC Casting & Borosilicate Glass tube is fully protected by box section made out of thick M.S./S.S Channel. Economical design, heavy wall borosilicate glass tube 19mm OO available in single length up to 3 mtr., bolted gland with Teflon packing ensure positive leak tight.

We are giving Air Vent plug at top & drain plug at bottom, we can also provide Isolation valve on request, for to prevent loss of important liquid in the tank/ vessel, if suddenly glass break.

"Taurus" make level indicator are made in strict accordance as per standard connections and CC distance give by our client with easy mounting arrangement made for easy installation and

#### Operating Condition:

Service: For liquids

Max. Operating Pressure: 5 kg/cm<sup>2</sup> Max. Operating Temp.: 180° C

#### Standard Material of Construction:

	Part Name	Material
	Casing	M.S. with Epoxy Coated / SS with Mirror Polish finish
ı	Wetted Parts	MS/SS304/SS316/PP/FEP Lined
ŕ	Packing	Pure Teffon
i	Glass Tube	Heavy Wall Boroslicate Glass 19mm
H	Flange	M.S./S.S./ PP / FEP lined
	Scale	Anofast Alluminium / SS engraved / Acrelic
Control of the contro		

Optional material will be provided on request.

### Guarantee / Warrantee: -

"Taurus Engineering Industries" warrants its products as designed and manufactured to be free of defects in material and workmanship for period of 18 months from the date of dispatch or 12 month from the date of commissioning whichever is earlier, subject to the use in the manner as stated by Taurus.

Note: Due to continuous development program, the design and data given are subject to change without prior notice.

Manufacturer

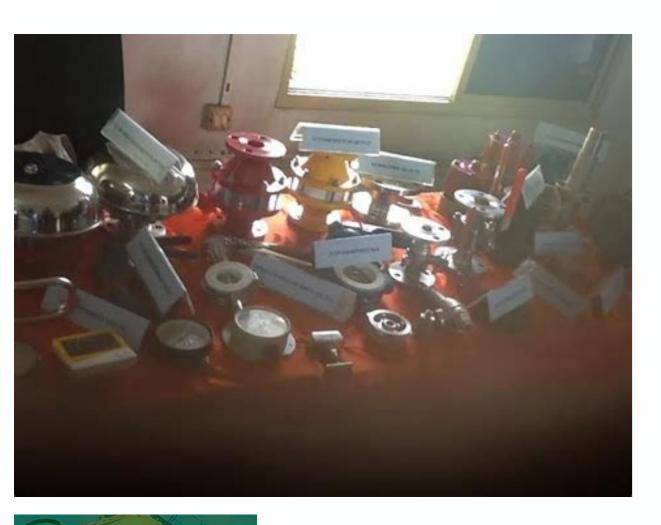
Web: www.taurusengind.in

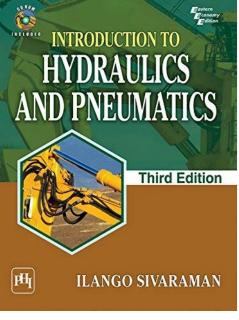
## TAURUS ENGINEERING INDUSTRIES

32, Libra Estate, B/h. Vallabhnagar School, GIDC, Odhav, Ahmedabad-382415, Gujarat Phone: 079-22871271, Telefax: 079-22870419, E-mail: info.taurusengind@gmail.com









Fixed-volume pumps must move fluid when they turn. Course Topics Introduction to Control Valve Terminology Control Valve Selection and Sizing Testing and Installation Click on the below link to start to download the control valve course. Course menu: Pressure Control Valves Download the free online control valves course to study and learn about the basics of industrial control valves. If the valve setting. 14. The pilot relief valve is a poppet type. • Pressure-sequence valve. 10. • Without the unloading spool, this valve would function just like any pilot-operated relief valve. It is a text-based course that focuses on the basics and overview of control valves. • This pressure drop then causes the piston and stem to lift off their seats and the flow goes directly from the pressure port to the tank. This course teaches students how various valves function and affect system operation. Working • The pilot-operated pressure port that is connected to the pump line and the tank port is connected to the pump line and the tank port is connected to the pump line and the tank port is connected to the pump line and the tank. 20. Use Laptop or Desktop for rar/zip file extraction. 17. Pressure Control Valves The controller of Actuator Pressure 3. Mobile not recommended, you may get some error. 15. The piston has a light bias spring to ensure that it stays closed. • A relief valve is not needed if a pressure-compensated vane pump is used. 8. - the load of the actuator rises. • It remains stationary in the closed position. It is actuated by downstream pressure and tends to close as this pressure reaches the valve setting. • If the pressure in the system becomes high enough, it moves the pilot poppet off its seat. Just enough flow is passed to the outlet to maintain its preset pressure control valves are used in hydraulic systems to control actuator force (force = pressure × area) and to determine and select pressure levels at which certain machine operations must occurs. 6. Hydraulics: Control Valves is part four of the Hydraulics seven-part training series. However, in others it may result in a considerable input-power loss owing to the fluid lost through the valve during the wide "pressure override" band. • This makes it possible to use a smaller, lessexpensive directional control valve while keeping pressure drop low. • The main relief valve consists of a piston and a stem. Working • This type of valve (which is normally open) is used to maintain reduced pressures in specified locations of hydraulic systems. through the piston orifice and pilot line, a pressure drop is induced across the piston due to the restriction of the component enclosure line indicates that the check valve is an integral part of the component. • Pressure-reducing valve. • When the outlet (downstream) pressure increases to the valve setting, the spool moves to the right to partially block the outlet port. - the hydraulic resistance of the system rises. Gujarat Power Engineering & Research Institute 1 Oil Hydraulics & Pneumatics Prepared By:- Patel Pranav V. You can also follow us on Facebook and Twitter to receive daily updates. Course objectives include: Describe the basic structure and operation of normally closed and normally closed and normally closed and normally closed and normally open pressure fluctuations Describe the function and basic operation of one-way, two-way, three-way, and four-way directional control valves. If downstream pressure is below the valve setting, the fluid flows freely from the inlet to the outlet. • Any other pressure-related function by virtue of pressure control. • Regulating/reducing pressure in certain portions of the circuit. 12. If you liked this article, then please subscribe to our YouTube Channel for PLC and SCADA video tutorials. The pressure setting is slightly higher than that required to keep the load from free-falling. • Unloading system pressure. valve • The "pressure override" which is caused by the direct-acting relief valve may find applications in some areas. • When the pressurized fluid flows to the cylinder's cap end, the cylinder extends, increasing pressure in the rod end and shifting the main spool in the counterbalance valve. • This situation can occur in vertical cylinders in which the load is a weight. As the load is raised, the integral check valve opens to allow the cylinder to retract freely. • Reducing or stepping down pressure levels from the main circuit to a lower pressure in a sub-circuit. Best Online PLC courses. Working • These normally closed valves are primarily used to maintain a back pressure on a vertical cylinder to prevent it from falling due to gravity. • The compound-relief valve lowers the "pressure override" to the minimum i.e. approximately 100-150 KPa. It also eliminates pressure peaks almost completely, thus the compound relief valve provides a safe and economical solution, and is the most commonly used type in industrial systems. - heat is introduced into a closed system. • A common application is in high-low pump circuits where two pumps move an actuator at high speed and low pressure. • This can damage the load or even the cylinder itself when the load is stopped quickly at the end of the travel. Working • A sequence valve is a pressure-control valve that is used to force two actuators to operate in sequence. Parin Patel 10/17/2016 2. • All fixed-volume pump circuits require a relief valve to protect the system from excess pressure. the pressure reaches a preset level. The piston has equal areas exposed to pressure on top and bottom and is in a balanced condition due to equal force acting on both the sides. • The check valve allows the sequence valve to be bypassed in the reverse direction. Download & Extract the folder. • Another application is sending excess flow from the cap end of an oversize-rod cylinder to the tank as the cylinder retracts. This can damage the load or even the cylinder itself when the load is stopped quickly at the end of the travel. This creates a path that permits the fluid to flow through the secondary port via the directional control valve and to the reservoir. A single malfunctioning valve can make an entire system break down. valve's primary port is connected to the cylinder's rod end and the secondary port to the directional • control valve. You have to download the complete folder. • The pressure can rise in a hydraulic system is reduced. Pressure-sequence valve 21. Counterbalance valve 19. The circuit then shifts to a single pump providing a high pressure to perform work. • The pressure build up in the pilot section would open some flow to the tank and unbalance the poppet, allowing it to open and relieve excess pump flow. • Assisting sequential operation of actuators in a circuit with pressure control. • Unloading valve. • Owing to the inertia of the valve poppet and the spring, there is sudden increase in pressure on the valve inlet side which gives rise to pressure peaks beyond the adjusted "full flow pressure" and may well exceed the maximum permissible pressure in a hydraulic system or in a part of the system. • Instead of sending flow back to the tank, a sequence valve allows flow to a branch circuit, when a preset pressure is reached. ACTUATOR FORCE = Pressure(P)\* Area(A). • Brake valve. Unloading valves are pressure-control devices that are used to dump excess fluid to the tank at little or no pressure. 5. 9. The sequence valve has an external drain line; therefore, a line must be connected from the sequence valve's drain port to the tank. Functions • Limiting maximum system pressure at a safe level. This situation can occur in vertical cylinders in which the load is a weight. Compound Unloading relief valve with the addition of an unloading spool, 18. When the pressure is less than that of relief valve setting, the pump flow goes to the system. Check it out. • A relief valve is essential when the actuators stall with the directional valve still in shifted position. 4. Symbol of Pressure-Relief Valves. • Ontinue... • When a pump unloads through an open-centre circuit or actuators are in motion, fluid movement is not a problem. Important Notes: Do NOT open the files online. (131040119042) Guided By:- Prof. A small amount of flow begins to go through the pilot line back to the tank. Compound Pressure Relief valves 11. Pressure-Relief Valves 7. • A pressure-reducing valve uses a spring-loaded spool to control the downstream pressure. This is mainly useful for trainee engineers. Open the Index. Html file to start the course. The main relief piston has an orifice drilled through it. Pressure Control Valves • In order to avoid hydraulic system damage, power wastage and overheating of the hydraulic fluid, circuit designers use a variety of cleverly designed systems to control maximum system pressure and pump flow during non-action periods.

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